CIGARETTE SPECIFICATION

STOCKTON STREET
NO FRILLS LIGHTS KS REGULAR SP
BRAND CODE-NAF1 (STD)

EFFECTIVE DATE: 07/12/88
STANDARD PRODUCTION

CIGARETTE LENGTH	: 84.0	MM	TAR (FTC)	: 11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 57.0	MM				
FILTER LENGTH	: 27.0	MM				
TIPPING LENGTH	: 32.0	MM				
TOTAL R.T.D.	: 4.90	IN. H20				
DILUTION TARGET	: 20.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M CK/WHT SGL EC-436 12-209-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 61-210-A

STD. FILLER - PACK O.V.: ABAA1 - 12.85% BRISTOL REGULAR SP

CIGARETTE PAPER : 27.25MM X 6500M 23CU/0.6% (E12610/K667) 10-224-A

INK : MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681611

REASON FOR CHANGE : NEW CIG PAGE FORMAT IMPLEMENTED, WHERE APPLICABLE,
: UPDATED PRIMARY FILLER CODES/INKS/ADH/CIG PAPER
: DESC. GLUE ROLLER DWG # DELETED, GLUE ROLLER/TPG
: INFO ADDED. NO CHANGE TO CIG TARGETS OR WEIGHTS.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 6/23/88

PRINTING DATE : 6/23/88
PRINTING TIME : 17:09:27

APPROVED BY: J. Stuckton

SUPERCEDES SPECIFICATION DATED: 3/07/88

Source: https://www.industrydocuments.ucsf.edu/docs/tjhm0004